# **SQ3000** + 3D AOI • SPI • CMM

The Ultimate in Speed, Resolution and Accuracy with Multi-Function Capability for Advanced Applications





## SQ3000 + 3D AOI · SPI · CMM

# High Precision Accuracy with Multi-Reflection Suppression® (MRS®) Sensor Technology

SQ3000+ Multi-Function System with Multi-Reflection Suppression (MRS) sensor technology provides the ultimate combination of high resolution, high accuracy and high speed for inspection and metrology. It remains the only system on the market capable of performing AOI, SPI and CMM in-line.



## Multi-Reflection Suppression (MRS) Technology

The SQ3000+ is powered by CyberOptics' proprietary 3D sensing technology with sophisticated fusing algorithms that enables metrology grade accuracy at production speed. The result is ultra-high quality 3D images, high-speed inspection and metrology, and improved yields and processes.

SQ3000+ offers unmatched accuracy with the advanced MRS sensor technology by meticulously identifying and rejecting reflection-based distortions caused by shiny components and surfaces. Effective suppression of multiple reflections is critical for accurate measurements. The new, ultra-high resolution 5 micron MRS sensor incorporated into the SQ3000+ is specifically designed for advanced applications with the most demanding requirements.







#### **Inspection and Metrology Solution for Assembly and Process Improvement**

The SQ3000+ with MRS technology is ideal for high-end applications including advanced packaging, mini/micro LED, advanced SMT applications for automotive, medical, military, aerospace and advanced electronics, 008004/0201 solder paste inspection (SPI), socket metrology and other high-end coordinate measurement (CMM) applications where quality and reliability are critical.





















#### **Intuitive, Easy-to-Use Software**

The multi-award winning SQ3000 AOI software is a more powerful yet extremely simple software suite designed with an intuitive interface and multi-touch control with 3D image visualization tools. Ultra-fast programming capabilities bring the ease-of-use to a completely new level and significantly speeds setup, simplifies the process, reduces training efforts and minimizes operator interaction – all saving time and cost.



#### **Enable Smarter, Faster Inspection**

Speed programming and tuning with new capabilities including AutoTeach, AutoTune and AutoDefine for faster set-up and a simplified process. Al<sup>2</sup> (Autonomous Image Interpretation) technology is all about keeping it simple - no parameters to adjust or algorithms to tune. And, you don't need to anticipate defects or pre-define variance either. Al<sup>2</sup> does it all for you, powered by a data-rich, pre-loaded library and automated scripts that collect and update models all on their own. With Al<sup>2</sup>, you have the power to inspect the most comprehensive list of features and identify the widest variety of defects. Al<sup>2</sup> offers precise discrimination with just one panel inspection making it a perfect solution for high-mix and high-volume applications.

### Faster, Highly Accurate Coordinate Measurement (CMM) Suite

CyberCMM™, a comprehensive software suite of coordinate measurement tools, provides highly accurate, 100% metrology-grade measurement on all critical points much faster than a traditional CMM, including coplanarity, distance, height and datum X, Y to name a few. A fast and easy set-up can be performed with the world's first in-line CMM system for programming complex applications as compared to slow, engineering resource-intensive set-up that typically requires multiple adjustments with traditional coordinate measurement machines (CMMs).

#### **Fast, Scalable SPC Solution**

CyberReport™ offers full-fledged machine to factory-level SPC capability with powerful historical analysis and reporting tools. The software delivers complete traceability for effective process verification and yield improvement. CyberReport is designed for simple set-up and intuitive use, while simultaneously delivering scalability, fast charting, and an extremely compact database size.





| Inspection Capabilities              | 5 Micron Ultra-High Resolution MRS Sensor  |
|--------------------------------------|--|
| Inspection Speed                     | 16 cm <sup>2</sup> /sec (2D+3D)  |
| Minimum Component Size               | 0201 mm (008004 in.)   |
| PCB Size                             | Minimum: 50 x 50 mm (2 x 2 in.); Maximum: 420 x 320 mm (16.5 x 12.5 in.)   |
| Component Height Clearance           | Top: 20 mm ; Bottom: 50 mm   |
| PCB Thickness                        | 0.1 - 5 mm   |
| Component Types Inspected            | Standard SMT (chips, J-lead, gull-wing, BGA, etc.), through-hole, odd-form, clips, connectors, header pins, and more   |
| Component Defects                    | Missing, polarity, tombstone, billboard, flipped, wrong part, gross body and lead damage, and more   |
| Solder Joint and Other Defects       | Gold finger contamination, excess solder, insufficient solder, bridging, through-hole pins   |
| 3D Measurement Inspection            | Lifted Lead, package coplanarity, polarity dimple and chamfer identification   |
| Measurement Gage R&R                 | <10% @ $\pm 3\sigma$ ( $\pm 30$ µm process tolerance)  |
| Z Height Accuracy                    | 0.5 μm on certification target   |
| Z Height Measurement Range           | 400 μm at spec, 2.4 mm capability  |
| CMM Capabilities                     |  |
| Accuracy XY / Z                      | 2 μm / 0.5 μm  |
| Resolution XY / Z                    | 5 μm / 0.1 μm  |
| Maximum Weight                       | 10 kg  |
| Min./ Max. Feature Height            | Min. 10 μm ; Max. 400 μm at spec, 2.4 mm capability  |
| Maximum Feature Size                 | 420 x 320 mm (16.5 x 12.5 in.)   |
| Carrier Thickness                    | 0.1 - 5 mm   |
| Coordinate Measurement<br>Capability | Line / Distance / X,Y / Mid Line, Inter Point / Regression Shifted, Datum X,Y / LSF X,Y Offset, X,Y Offset / Value / Location / List of X,Y Values, Height / Local Height / Regression / Radius, Coplanarity/ Distance to plane / 2nd Order fitting, Difference / Absolute / 2sqrt / VC, Max / Min / Ave / Sigma / Plus / Minus / Multiple |
| Vision System & Technology           |  |
| Imagers                              | Multi-3D sensors   |
| Resolution                           | 5 μm   |
| Field of View (FOV)                  | 25 x 25 mm   |
| Image Processing                     | Autonomous Image Interpretation (Al <sup>2</sup> ) Technology, Coplanarity and Lead Measurement  |
| Programming Time                     | <13 minutes (for established libraries)  |
| CAD Import                           | Any column-separated text file with ref designator, XY, Angle, Part no info; Valor process preparation   |
| System Specifications                |  |
| Machine Interface                    | SMEMA, RS232 and Ethernet  |
| Power Requirements                   | 100-120 VAC or 220-240 VAC (±10%), 50/60 hz, 10-15 amps  |
| Compressed Air Requirements          | 5.6 Kgf/cm <sup>2</sup> to 7.0 Kgf/cm <sup>2</sup> (80 to 100 psi @ 4 cfm)   |
| System Dimensions                    | 135 x 148 x 175 cm (W x D x H)   |
| Weight                               | ≈1670 kg (3681 lbs.)   |
| Options                              |  |

Barcode Reader, Rework station, CyberReport SPC Software, Alignment Target

 $SQ3000^{\intercal}M, SQ3000^{\intercal}M \ X \ (Large \ Board), SQ3000^{\intercal}M \ D \ (Dual \ Lane), and \ SQ3000^{\intercal}M \ DD \ (Dual \ Lane - Dual \ Sensor) \ models \ available$ 



