PRODUCT INFORMATION

VACUUM DISPENSING CELL B5300-V



- Dispensing of single-component and multi-component materials
- > Variably adjustable mixing ratio
- > Continuous metering and mixing
- Processing low viscosity reactive resins under vacuum conditions
- > Easy handling
- > Maintenance friendly
- > Smart control
- > Flexible and integrable construction

Fully-automatic dispensing machine for processing of components under vacuum

With the vacuum dispensing machine B5300-V all types of dispensing applications are solved accurately and reliably. The compact design, easy handling and quick vacuum evacuation guarantee optimal results. The machine with integrated 2D axial system is characterized by a continuous process monitoring and product data tracking during production. Due to the high degree of automation our market-driven solution increases the productivity while maintaining quality.



VACUUM DISPENSING CELL B5300-V

MIXING SYSTEMS

- > Single-component systems
- 2-component static mixing systems



2-component > dynamic mixing systems

MODULAR EXTENSIONS

- > Material preparation MPS
- Material temperature control system >
- Material recirculation >
- Material evacuation >
- Material refill station, manual or automatic >
- Filling level monitoring, analog >

Fluid recirculation >

TECHNICAL DATA

- Process scale for shot weight control >
- Component identification >
- Bar code scanner for recipe selection >
- Data base connection MDE/ BDE >
- Process, product and machine data monitoring >
- Integration of automation processes >
- ESD equipment >

Process and component optimization in

Trials and development in well equipped

internal development areas

technical center

VARIATION POSSIBILITIES Manual loading with

Dimensions machine (W x H x D)	1.100 x 2.200 x 1.800 mm (without MPS)	Manual loading with pneumatic lift gate
Axis	2D axis (+2 pneumatic axes)	
Traversing range	400 x 300 mm	
Axis speed	0,3 m/s	
Control	Beckhoff SPS Windows 10	
Operation device	Touch panel, colored	
Electrical power supply	400 V / 50 Hz, fuse 32 A	
Air pressure supply	max. 6 bar	
Dimensions vacuum chamber (W x H x D)	1.000 x 560 x 600 mm	
Pallet holding fixture	Component size max. 400 x 300 mm	
Weight	approx. 800 kg (without MPS)	
Color	RAL 7035	

Trainings for machine user, machine

Workshops for machine user, machine

setter and maintenance personnel

setter and maintenance personnel

(Errors and changes reserved, as of December 2019)

Service hotline (German/English/French)

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- Response service MO FR
- Spare parts service
- Service and maintenance

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DISPENSING **IMPREGNATION** PLASMA HOT RIVETING